

# Assembly Paste

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## Technical data

Basis	Synthetic multipurpose EP-grease
Consistency	Stable paste
Viscosity	80 cSt at 40°C
Drop point	> 300°C
Temperature resistance	-55 °C → 180 °C
Application temperature	5 °C → 30 °C

(\*) these values may vary depending on environmental factors such as temperature, moisture, and type of substrates.

## Product description

Assembly Paste is a specially developed professional assembly paste for moving parts such as bearings, headset and bottom bracket.

## Properties

- Reduces friction in moving parts
- Facilitates assembly and disassembly.
- Rust and corrosion-resistant
- Eliminates cracking and squeaking.
- Reduces friction and wear
- Contains no heavy metals.
- Water-repellent

## Applications

- Suitable for the assembly of moving parts such as bearings, headset and bottom bracket.

## Packaging

*Colour:* light brown  
*Packaging:* 200 ml

## Shelf life

2 years in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C.

## Substrates

*Nature:* clean, dry, free of dust and grease.

## Application method

*Application method:* Clean and degrease the parts in advance. Apply sufficient Assembly Paste. Wipe away excess product with a cloth.

## Health- and Safety Recommendations

Take the usual labour hygiene into account.

## Remarks

- During application of Assembly Paste, avoid inclusion of dust and other impurities.

## Liability

The content of this technical data sheet is the result of tests, monitoring and experience. She is general in nature and does not constitute any liability. It is the responsibility of the user to determine by his own tests whether the product is suitable for the application.

Remark: This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions beyond our control, no liability under this publication are accepted. In every case it is recommended to carry out preliminary experiments. Soudal reserves the right to modify products without prior notice.